

Bearing position	Spare part No.	SKF No.	Qty.	Bearing position	Spare part No.	SKF No.	Qty.
Alternator, rear	9981215	6201-Z	1	- Output shaft	1620106+	XRK 254202 TN9+	1
Steering worm, upper	2670135+	—+	1		1620105	XWA 254201	2
	2670132	—	1	- Output shaft	9981248	6207 N	1
Steering worm, lower	2670135+	—+	1	- Output shaft	9981053	6007	1
	2670133	—	1	Propeller shaft, support	3748134	6006-2RSTN/C4LT41	1
Clutch spigot ¹	9981205	6201	1	Propeller shaft, centering	1100389+		
Clutch withdrawal ¹	0670082	—	1		1100391	365040	1
Mechanical transmission:				Bevel pinion, front	3704154	K-HM 88542/2+	1
- Constant mesh pinion	9981233	6206/C3	1			K-HM 88510/2	1
- Main shaft, front	1630180	RK 202617	1	Bevel pinion, rear	3704152	K-HM 89449+	1
- 1st and 2nd speed gears	1490187	—	2			K-HM 89410	1
- 3rd speed gear	1490186	—	1	Differential	3704150	K-LM 503349+	2
- Main shaft, rear	9981440	6306/C3	1			K-LM 503310	2
- Lay shaft	1200439	6304/361153 A	2	Half shafts	9981720	16006	2
Automatic transmission:				Outer joints	9986705	RN-2x15.8	116
- Drive shaft	1620106	XRK 254202 TN9	2	Rear wheels	9981233	6206/C3	4
- Planet carrier	9986730	RC-5x5	7				
- Planet carrier	9986768	RC-9x14	15				
- Output shaft, front	9981248	6207 N	1				
- Output shaft, rear	9981053	6007	1				
Propeller shaft, support	3748134	6006-2RSTN/C4LT41	1				
Propeller shaft, centering	1100389+						
	1100391	365040	1				
Rear axle:¹							
- Bevel pinion, extension	9981226	6205/C3	1				
- Bevel pinion, front	3604154	32206 B	1				
- Bevel pinion, rear	3604152	K-HM 88649/2+	1				
		K-HM 88610/2	1				
- Differential	3604150	K-LM 501349+	2				
		K-LM 501310	2				
		RN-2x15.8	116				
- Outer joints	9986705						
Rear axle:²							
- Bevel pinion, front	3704154	K-HM 88542/2+	1				
		K-HM 88510/2	1				
- Bevel pinion, rear	3704152	K-HM 89449+	1				
		K-HM 89410	1				
- Differential	3704150	K-LM 503349+	2				
		K-LM 503310	2				
- Half shafts	9981720	16006	2				
- Outer joints	9986705	RN-2x15.8	116				
Rear wheels	9981233	6206/C3	4				

¹ Some clutches

1602, 1802, 2002, 2002 tii Cars April 1971-1975

Touring: 1600, 1800, 2000, 2000 tii Station Wagons April 1971-73

Touring: 1802, 2002, 2002 tii Station Wagons 1974

2002 Turbo Car 1974-75

Front wheels, inner ¹	1101115	331274	2
Front wheels, outer ¹	2634104	K-LM 11749+	2
		K-LM 11710	2
Front wheels, inner ²	2634106	K-LM 67048+	2
		K-LM 67010	2
Front wheels, outer ²	2634103	K-LM 11949+	2
		K-LM 11910	2
Water pump	1250561	395653 D	1
Alternator, front	9981208	6203-Z	1
Alternator, rear	9981209	6201-Z/C3	1
Steering worm, upper	2670135+	—+	1
	2670132	—	1
Steering worm, lower	2670135+	—+	1
	2670134	—	1
Clutch spigot	9981205	6201	1
Clutch withdrawal ³	1200023	—	1
Clutch withdrawal ²	1200627	—	1
Clutch withdrawal ³	1200628	—	1
4-speed transmission:			
- Constant mesh pinion		6206/C3/361781	1
- Main shaft, front	1630180	RK 202617	1
- Main shaft, rear		6306/C3VB005	1
- Lay shaft, front	1200439	6304/361153 A	1
- Lay shaft, rear		NJ 304	1
5-speed transmission:			
- Constant mesh pinion	1200732	—	1
- Main shaft, front	1630180	RK 202617	1
- Main shaft, center	1200733	—	1
- Main shaft, rear		6306 NTN9/C3	1
- 1st, 2nd, 3rd speed gears	1490187	—	3
	1200766	—	2
- 4th speed gear	1200794	RKK 303526	1
- Reverse speed gear	1200439	6304/361153 A	1
- Lay shaft, front	1200439	396848	1
- Lay shaft, rear	1200731		1
Automatic transmission, ZF 3HP12:			
- Drive shaft	1620106+	XRK 254202 TN9+	2
	1620105	XWA 254201	4
- Free wheel	1201574	RC-9x14	15
		RC-5x5	7
- Free wheel		RK 323717	1
- Intermediate shaft	1200435	XRK 203502 TN9+	2
- Sun gear	1200436+	XWA 203501	1
	1200437	RN-2x15.8	120
- Planetary gears	9986704	XRK 254202 TN9+	1
- Output shaft	1620106+	XWA 254201	2
	1620105	6207 N	1
- Output shaft	9981248	6007	1
- Output shaft	9981053	6006-2RSTN/C4LT41	1
Propeller shaft, support	1103728		
Propeller shaft, centering	1100389+		
	1100391	365040	1
Bevel pinion, front	3604155	K-M 86649/2+	1
		K-M 86610/2	1

¹ To medio 1967

² From medio 1967

1800, 2000, 2000 C 2000 CS, 2000 tii Cars 1968-March 1971

2000 tii Car 1970-March 1971 Germany

Front wheels, inner	2634106	K-LM 67048+	2
		K-LM 67010	2
Front wheels, outer	2634103	K-LM 11949+	2
		K-LM 11910	2
Water pump	1250561	395653 D	1
Alternator, front	9981208	6203-Z	1
Alternator, rear	9981209	6201-Z/C3	1
Steering worm, upper	2670135+	—+	1
	2670132	—	1
Steering worm, lower	2670135+	—+	1
	2670134	—	1
Clutch spigot	9981205	6201	1
Clutch withdrawal ¹	1200023	—	1
Clutch withdrawal ¹	1200627	—	1
Clutch withdrawal ¹	1200628	—	1
4-speed transmission:			
- Constant mesh pinion	9981233	6206/C3	1
- Main shaft, front	1630180	RK 202617	1
- 1st, 2nd speed gears	1490187	—	2
- 3rd speed gear	1490186	—	1
- Main shaft, rear	9981440	6306/C3	1
- Lay shaft	1200439	6304/361153 A	2
Automatic transmission:			
- Drive shaft	1620106+	XRK 254202 TN9+	2
	1620105	XWA 254201	4
- Free wheel	1201574	RC-9x14	15
		RC-5x5	7
- Free wheel		RK 323717	1
- Intermediate shaft	1200435	XRK 203502 TN9+	2
- Sun gear	1200436+	XWA 203501	1
	1200437	RN-2x15.8	120
- Planetary gears	9986704	XRK 254202 TN9+	1

Bearing position	Spare part No.	SKF No.	Qty.	Bearing position	Spare part No.	SKF No.	Qty.
Bevel pinion, rear	3604152	K-HM 88649/2+	1	Power steering:			
Differential	3604150	K-HM 88610/2	1	- Steering worm	1104801	—	1
Outer joints	9986705	K-LM 501349+	2	- Steering worm	1104863	XRK 355202 TN9	1
Rear wheels ⁴	9981280	K-LM 501310	2	- Steering worm	1104791	—	1
Rear wheels ⁵	1109441	RN-2x15.8	116	- Steering lever shaft	1104780	—	3
		62/28/C3	4	- Steering pump	1105145	63004-2RS	1
		362525 A	4	- Steering pump	1105147	RNA 172516	1
				Clutch spigot	9981205	6201	1
¹ 1600, 1602, 1800, 1802, 2000, 2002		³ Some clutches		Clutch withdrawal	1200023	—	1
² 2000 Iii, 2002 Iii, 2002 Turbo		⁴ Not with 2002 Turbo		4-speed transmission:			
		⁵ 2002 Turbo		- Constant mesh pinion		6206/C3/361781	1
2500, 2800, 2800 CS				- Main shaft		6306 NTN9/C3	1
Cars 1969-March 1971 Germany				- Lay shaft, front		6305/C3	1
				- Lay shaft, rear		361024 A	1
Front wheels, inner	2634106	K-LM 67048+	2	Automatic transmission, ZF 3HP20:			
Front wheels, outer	2634103	K-LM 67010	2	- Drive shaft	1620106+	XRK 254202 TN9+	2
Water pump	1251822	K-LM 11949+	2		1620105	XWA 254201	4
Alternator, front	9981208	K-LM 11910	2	- Planetary gears	9986704	RN-2x15.8	120
Alternator, rear	9981209	395657 A	1	- Intermediate shaft	1200436	XRK 203502 TN9	1
Steering column	1101543	6203-Z	1	- Intermediate shaft	9981701	6002	1
Clutch spigot	9981205	6201-Z/C3	1	- Output shaft, front	1201086	361308	1
Clutch withdrawal	1200023	—	1	- Output shaft, rear	9981053	6007	1
4-speed transmission:				Propeller shaft, support	1103728	6006-2RSTN/C4LT41	1
- Constant mesh pinion	9981442	6306 N	1	Propeller shaft, centering	1100389+		
- Main shaft, front	1201276	—	1		1100391	365040	1
- 1st speed gear	1201301	RK 364029	1	Bevel pinion, front		331699	1
- 2nd speed gear	1201313	RKK 454931	1	Bevel pinion, rear	3704152	K-HM 89449+	1
- 3rd speed gear	1201301	RK 364029	1			K-HM 89410	1
- Main shaft, rear	9981442	6306 N	1	Differential	3704150	K-LM 503349+	2
- Lay shaft, front	9981233	6206/C3	1			K-LM 503310	2
- Lay shaft, rear	9981432	6305/C3	1	Half shafts	9981720	16006	2
Automatic transmission, ZF 3HP20:				Rear wheels, inner	9981233	6206/C3	2
- Drive shaft	1620106+	XRK 254202 TN9+	2	Rear wheels, outer	9981253	6208/C3	2
	1620105	XWA 254201	4				
- Planetary gears	9986704	RN-2x15.8	120	¹ 630 W		² 770 W	
- Intermediate shaft	1200436	XRK 203502 TN9	1				
- Intermediate shaft	9981701	6002	1	1502,			
- Output shaft, front	1201086	361308	1	316, 318, 320, 320 i			
- Output shaft, rear	9981053	6007	1	Cars 1975- Germany			
Propeller shaft, support	3748134	6006-2RSTN/C4LT41	1	Front wheels, inner ¹	1101115	331274	2
Propeller shaft, centering	1100389+			Front wheels, outer ¹	2634104	K-LM 11749+	2
	1100391	365040	1			K-LM 11710	2
Bevel pinion, front	3704154	K-HM 88542/2+	1	Front wheels, inner ²	2634106	K-LM 67048+	2
Bevel pinion, rear	3704152	K-HM 88510/2	1			K-LM 67010	2
Differential	3704150	K-HM 89449+	1	Front wheels, outer ²	2634103	K-LM 11949+	2
Half shafts	9981720	K-HM 89410	1			K-LM 11910	2
Rear wheels, inner	9981233	K-LM 503349+	2	Water pump	1250561	—	1
Rear wheels, outer	9981253	K-LM 503310	2	Alternator, front	9981208	6203-Z	1
		16006	2	Alternator, rear	9981209	6201-Z/C3	1
		6206/C3	2	Steering worm, upper	2670135+	—+	1
		6208/C3	2		2670132	—	1
				Steering worm, lower	2670135+	—+	1
					2670134	—	1
				Clutch spigot	9981205	6201	1
				Clutch withdrawal ³	1200023	—	1
				Clutch withdrawal ³	1200627	—	1
				Clutch withdrawal ³	1200628	—	1
				4-speed transmission:			
				- Constant mesh pinion		6206/C3/361781	1
				- Main shaft, front	1630180	RK 202617	1
				- Main shaft, rear		6306/C3VB005	1
				- Lay shaft, front	1200439	6304/361153 A	1
				- Lay shaft, rear		NJ 304	1
				5-speed transmission:			
				- Constant mesh pinion	1200732	—	1
				- Main shaft, front	1630180	RK 202617	1
				- Main shaft, center	1200733	—	1
				- Main shaft, rear		6306 NTN9/C3	1
				- 1st, 2nd, 3rd speed gears	1490187	—	3
				- 4th speed gear	1200766	—	2
				- Reverse speed gear	1200794	RKK 303526	1
				- Lay shaft, front	1200439	6304/361153 A	1
				- Lay shaft, rear	1200731	396848	1
				Automatic transmission, ZF 3HP12:			
				- Drive shaft	1620106+	XRK 254202 TN9+	2
					1620105	XWA 254201	4
				- Free wheel	1201574	RC-9x14	15
				- Free wheel		RC-5x5	7